

DO NOT SCALE DRAWING

IF IN DOUBT - ASK

3rd ANGLE PROJECTION 

DRAWING NUMBER

PPMINITC0375BB-CD

ISSUE	DESCRIPTION	DATE
B	BS & PATENT DETAIL ADDED	24/05/05

PATENT PENDING GB 0509362.0  
 PATENT PENDING US 11/053657  
 PATENT PENDING EEC 05075275.7

SEE NOTE 1

48 REF

SEE NOTE 2

O 25.0

O 9.5

SEE NOTE 3

SEE NOTE 7

## NOTES:

- THIS FACE TO BE FLAT TO 0.15 mm. MAXIMUM EJECTOR WITNESS PERMISSABLE 0.07mm.
- BATCH CODE TO BE MOULDED ON PART IN THIS AREA.
- NO FLASH OR IMPERFECTION PERMISSABLE ON FRONT EDGE OF MOULDING.
- NO CONTAMINATION ALLOWED.
- MAXIMUM SPLIT LINE FLASH 0.2 mm.
- PART TO BE MANUFACTURED IN CLEANROOM ENVIROMENT.
- INJECTION GATE MARK TO BE TRIMMED FLUSH.

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## DIMENSIONS IN MILLIMETERS

TOLERANCES UNLESS STATED  
 0 DEC PLACE +/- 0.5  
 1 DEC PLACE +/- 0.25  
 2 DEC PLACES +/- 0.10

ANGULAR +/- 0.5 DEG

## MATERIAL AND SPECIFICATION

PP Natural  
 Borealis HD810MO

## DRAWN BY

MJF

## DATE

29/11/04

## FINISH

CLEAN

## CHECKED BY

PRW

## APPROVED BY

RW

## SCALE

2:1



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## TITLE

BIO-BARB  
 SMALL FLANGE x 0.375

## PART No:

PPMINITC0375BB